- 1 Choose the correct word in the following sentences.
 - 1 We must check/control the temperature regularly to make sure it doesn't rise.
 - 2 To compare the number of defects over the last ten years, it would be best to use a Pareto/bar chart.
 - 3 We try to detect/define faulty products before they are sent to our customers.
 - 4 But it's a better idea to protect/prevent faulty products in the first place.
 - 5 Making sure that materials are stored correctly is part of process/inventory control.
 - 6 We're sending our engineer who will repair/remake the faulty motor.
 - 7 We have had problems with the electronic equipment due to power errors/failures.
 - 8 This process is very inefficient because of the volume of scrap/error left over.
 - 9 Here is a list of things we could do to improve quality, and now we must define/prioritize them.
 - 10 Improving the design quality of these cars will add value/variability.
- Choose the correct ending from B to complete each of the following sentences in A and then produce a short article about Japanese cars.

B Let us consider what happened when as often as British or American cars. Japanese cars Local manufacturers thought they were cheap which exceeded their expectations. But soon people noticed that they didn't they provided value for money. break down At the same time, Japanese manufacturers were first imported into the UK and started trying to America. Customers were delighted with the new cars and of low quality. The cars did more than simply satisfy meet customer needs in terms of style customers' requirements, and design.

3 Here is a memo from the head of quality control to the managing director. Complete it with words from the box.

improvement • sampling • defects • zero • prevent • analysis • monitor continuous • cause/effect • defective • Pareto

MEMO

From Sue Braun	To Alois Vicent	Re Quali	ty control
As you know we recently carried out a (a)	analysis	ysis of the bottle manufacturing plant.	
Our aim was quality (b)	and to reduce the number of (c)		products.
As you can see from the attached (d) we must improve on.	chart, raw ma	terials and system fail	ures are the areas
We will introduce new systems to change	our (e) r	nethods and (f)	raw
materials more carefully. We carried out a	system failure (g)	and we are n	ow repairing
the moulding machine. This will (h)	future failures	and reduce (i)	. With
(j) process improven	nent, our aim is (k)	defects.	